

1 BEFORE THE NORTH CAROLINA UTILITIES COMMISSION

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3 DOCKET NO. E-7, SUB 790
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In the Matter of)
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Application of Duke Power Company LLC d/b/a) Direct Testimony of
Duke Energy Carolinas, LLC, for Approval for an) William R. McCollum, Jr.
Electric Generation Certificate of Public) for Duke Energy Carolinas
Convenience and Necessity to Construct Two 800)
MW State of the Art Coal Units for Cliffside)
Project)

6
7 Q. PLEASE STATE YOUR NAME, ADDRESS, AND POSITION WITH DUKE ENERGY.

8 A. My name is William R. McCollum, Jr., and my business address is 526 South Church Street,
9 Charlotte, North Carolina. I am Group Vice President of Regulated Fossil/Hydro Generation
10 for Duke Energy Corporation and am responsible for leading all of the regulated fossil and
11 hydroelectric generation operations for Duke Energy.

12 Q. PLEASE STATE BRIEFLY YOUR EDUCATION, BACKGROUND AND
13 PROFESSIONAL AFFILIATIONS.

14 A. I am a graduate of the Georgia Institute of Technology with a Bachelor of Science in
15 Electrical Engineering and a Master of Science in Nuclear Engineering. I also have a Master
16 of Business Administration degree from the University of North Carolina at Charlotte. I am
17 a registered professional engineer in North Carolina and South Carolina.

18 Q. PLEASE DESCRIBE YOUR BUSINESS BACKGROUND AND EXPERIENCE.

19 A. I joined Duke Power in 1974 as a junior engineer at Oconee Nuclear Station. After a series
20 of promotions, I was named manager of performance at Catawba Nuclear Station in 1981,
21 supporting initial startup and operation. At Catawba, I then became superintendent of

1 integrated scheduling in 1985; superintendent of station services in 1988; and superintendent
2 of maintenance in 1989. I was named Catawba Station Manager in 1990 and Vice President
3 of Catawba Nuclear Station in 1994. In 1997, I was named Vice President of Oconee
4 Nuclear Station. I was named Senior Vice President of Nuclear Support in September 2002,
5 and Vice President of Nuclear Support in March 2004. I became Vice President of Strategy
6 and Business Development for Duke Power in March 2005. I assumed my current position
7 in April 2006.

8 Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY?

9 A. The purpose of my testimony is to describe the state-of-the-art supercritical pulverized coal
10 technology and advanced environmental controls selected for the new Cliffside units, which
11 I will refer to as the “Cliffside Project.” I will also discuss Duke Energy Carolinas’ process
12 to select the generation technology and the site for the Cliffside Project. In addition, I will
13 discuss the schedule and costs for the Cliffside Project and provide the status of the various
14 related permits.

15 Q. PLEASE GENERALLY DESCRIBE THE CLIFFSIDE PROJECT.

16 A. The Company’s existing Cliffside Steam Station is located on the Broad River and straddles
17 the Cleveland and Rutherford County border. The existing station has five coal-fired
18 generating units: Units 1 and 2 are 38 MW units that began operation in 1940; Units 3 and 4
19 are 61 MW units that began operation in 1948; and Unit 5 is a 562 MW unit that began
20 operation in 1972. The Cliffside Project will consist of two new nominal 800 MW net
21 baseload supercritical pulverized coal electric generating units and related transmission
22 facilities. These new units will be highly efficient and feature state of the art emission
23 controls. We plan to retire Units 1-4 as part of the Cliffside Project. The Cliffside Project

1 will be located adjacent to existing Unit 5 and within the existing rail loop served by CSX
2 Railroad. In addition, as part of the Cliffside Project, Duke Energy Carolinas is evaluating
3 the possible construction of an additional rail line to Norfolk Southern Railroad (“NS”) to
4 increase access to coal supplies and provide better reliability.

5 Q. I SHOW YOU WHAT HAS BEEN MARKED AS MCCOLLUM EXHIBIT 1. WOULD
6 YOU PLEASE TELL US WHAT IT IS?

7 A. Yes. McCollum Exhibit 1 is an updated version of the detailed Rule R8-61(a) preliminary
8 Cliffside Project application information that Duke Energy Carolinas filed with the
9 Commission on May 11, 2005. Appendix A included in McCollum Exhibit 1 provides
10 additional detailed equipment and process information about the Cliffside Project.

11 Q. WOULD YOU SUMMARIZE THE SUPERCRITICAL PULVERIZED COAL
12 TECHNOLOGY DETAILED IN MCCOLLUM EXHIBIT 1?

13 A. Supercritical pulverized coal technology involves using a coal burning furnace to heat water
14 to a temperature and pressure that exceeds its critical point. Above the critical point, distinct
15 liquid and vapor (gas) phases no longer exist, and the state of the water is that of a
16 supercritical fluid. Therefore, a steam drum, which separates water vapor from liquid water,
17 is not required in a supercritical steam generating facility. Supercritical steam generators
18 achieve higher temperatures and pressures, which increase the energy content of the fluid
19 delivered to the turbines. Efficiency is elevated by increasing the energy, or enthalpy drop,
20 across the turbines.

21 The net result of this technology is that the greater plant efficiency means less fuel is
22 burned per unit of electrical output. In addition, air emissions per unit of electrical output
23 will also decrease by an amount proportional to efficiency gains that are made as compared

1 to a conventional subcritical steam generator. Solid wastes and wastewater production per
2 unit of electrical output decrease as well.

3 Q. FROM A TECHNOLOGY STANDPOINT, HOW DID DUKE ENERGY CAROLINAS
4 EVALUATE POTENTIAL BASELOAD OPTIONS?

5 A. Duke Energy gathered data from a variety of sources including the Electric Power Research
6 Institute (EPRI), industry conferences and equipment suppliers, power generation
7 engineering, procurement and construction (EPC) companies, as well as Duke Energy
8 Carolinas' own experience with design, construction and operation of baseload generating
9 plants. Using the industry-standard EPRI Technical Assessment Guide (TAG®) – Power
10 Generation and Storage Technologies, Duke Energy Carolinas performed an initial screening
11 of the available baseload generation options: supercritical pulverized coal; subcritical
12 pulverized coal; circulating fluidized bed combustion (CFB) and integrated gasification
13 combined cycle (IGCC). The TAG® cost inputs were then confirmed through additional
14 discussions with equipment vendors and EPC contractors. We then developed an analysis of
15 the cost, commercial availability and viability of the alternative baseload technologies.
16 Janice Hager, in her testimony, discusses the additional integrated resource planning analysis
17 performed during the Annual Plan process.

18 Q. BASED UPON DUKE ENERGY CAROLINAS' TECHNOLOGY EVALUATION, WHY
19 DID DUKE SELECT A SUPERCRITICAL PULVERIZED COAL PLANT?

20 A. Our analysis demonstrated that supercritical pulverized coal technology is the most cost-
21 effective, commercially available and viable option for Duke Energy Carolinas' needs. The
22 chosen technology also met the following additional evaluation criteria: adequate fuel
23 flexibility (capable of using a variety of high and low sulfur fuels); operational reliability

1 (high capacity factor); operating flexibility (ramp rate, turn down and ability to meet
2 emission rates at various loads); proven technology/availability (substantial operating
3 experience with this technology); and environmental flexibility (ability to meet potential
4 future regulatory requirements). The supercritical pulverized coal technology is more
5 advanced and efficient than conventional coal-combustion technologies currently in
6 operation, and is more cost-effective than IGCC for Duke Energy Carolinas' 2011 needs.

7 Q. COULD YOU ELABORATE ON WHY DUKE ENERGY CAROLINAS DID NOT
8 SELECT IGCC TECHNOLOGY FOR THE CLIFFSIDE PROJECT?

9 A. IGCC is a promising, but still developing technology. From the standpoint of technology,
10 there currently are no IGCC plants larger than 300 MW operating or under construction.
11 There are two IGCC plants currently operating in the United States: Tampa Electric
12 Company's Polk Station, a 250 MW Department of Energy (DOE) demonstration project
13 brought on line in September 1996 and Duke Energy Indiana's Wabash River 262 MW DOE
14 demonstration IGCC plant in Indiana, which was completed in 1995. A number of larger
15 commercial IGCC projects are under development, including Duke Energy Indiana's
16 proposal with GE Energy and Bechtel to evaluate the possible construction of a new 600
17 MW IGCC plant in Indiana, but no firm commitments have been made. Additional issues
18 such as the higher initial costs, the limitations on load following and cycling capability, and
19 the lack of suitable geologic formations to support CO2 emission sequestration in Duke
20 Energy Carolinas' service territory, all made IGCC less suitable for Duke Energy Carolinas'
21 2011 baseload needs than pulverized coal.

1 Q. YOU MENTIONED EARLIER THAT THE CLIFFSIDE PROJECT INCLUDES
2 RELATED TRANSMISSION FACILITIES. WHAT TRANSMISSION CHANGES ARE
3 NEEDED AS A RESULT OF THE CLIFFSIDE PROJECT?

4 A. The Cliffside Project will connect to the transmission grid at 500 kV. To accommodate this
5 interconnection, a new 500 kV switchyard will be constructed on land already owned by
6 Duke Energy Carolinas. An existing 500 kV transmission line currently runs along the Duke
7 Energy Carolinas' Cliffside property and this line will be connected to the new substation.
8 The line will require a right of way corridor approximately 380 to 400 feet in width and
9 approximately 0.5 miles in length. This corridor will be located on land owned by Duke
10 Energy Carolinas and on land owned by one other party. Other transmission system
11 improvements will be necessary to effectively distribute the additional generation capacity.
12 These improvements include upgrading one 230 kV double circuit line, one 100 kV double
13 circuit line, and one 44 kV single circuit line. Additional transformer capacity will be
14 required in the existing 230 kV switch yard which serves Cliffside Unit 5. The 230 kV
15 switch yard and the proposed 500 kV switch yard will be tied together by installing two
16 transformer banks in the 500 kV switchyard and constructing a new double circuit 230 kV
17 transmission line on a right of way corridor within the boundaries of Duke Energy Carolinas'
18 property. This new transmission line is estimated to be approximately one mile in total
19 length.

20 Q. PLEASE DESCRIBE THE FUEL HANDLING FACILITIES FOR THE CLIFFSIDE
21 PROJECT.

22 A. Coal will be received via rail car and unloaded at a new coal unloading facility, which will
23 be designed to empty rail cars; weigh, sample and prepare coal; and then convey the coal

1 directly into the coal pile and then into the power plant.

2 Q. WHAT TYPE OF FUEL WILL THE CLIFFSIDE PROJECT USE?

3 A. It is expected that coal will be sourced through a combination of Central Appalachia (eastern
4 Kentucky, southern West Virginia and southwestern Virginia), Northern Appalachia
5 (southwestern Pennsylvania), Illinois Basin, Powder River Basin (Wyoming) and imported
6 coal. The facility will also be designed to utilize up to twenty percent petroleum coke, a
7 byproduct of petroleum refining. The combination of the plant design and use of a scrubber
8 will allow Duke Energy Carolinas to burn a wide variety of coal, which should have a
9 positive effect on cost and supply reliability. There is an adequate supply from these sources
10 to meet the quantities and qualities anticipated, although prices will fluctuate over time. As I
11 mentioned earlier, we are also evaluating construction of a new railroad line to connect the
12 Cliffside plant site to the NS rail system. By adding service from NS to the existing CSX
13 rail service, we would expect to increase the available sources of coal, increase reliability of
14 coal supply and reduce fuel costs for the Cliffside plant.

15 Q. PLEASE DESCRIBE THE MATERIAL HANDLING FACILITIES FOR THE
16 CLIFFSIDE PROJECT.

17 A. Coal combustion will produce ash, including bottom ash, economizer ash and fly ash. Duke
18 Energy Carolinas will collect and, to the extent practicable, reuse and recycle these coal
19 combustion byproducts. Collection devices and handling equipment for coal combustion
20 byproducts will include various hoppers, conveyors and pneumatic systems.

21 Limestone will be used in the FGD system to remove SO₂ from the flue gas.
22 Limestone will be received by rail car and unloaded using either a rotary unloading dumper
23 or rapid discharge. Limestone will be transferred by conveyor to the limestone storage pile

1 and then to the limestone preparation building, where the limestone will be mixed with water
2 and ground to make a slurry that will be injected into the wet FGD system for SO₂ control.

3 Calcium sulfate (gypsum) will be generated by the power plant as a by-product of
4 each unit's wet FGD system. Gypsum will be loaded into trucks or railcars for shipment
5 offsite to potential customers for sheet rock manufacturing or for disposal in the on-site
6 landfill.

7 Q. PLEASE DESCRIBE THE EMISSION CONTROLS DESIGNED FOR THE CLIFFSIDE
8 PROJECT.

9 A. The Cliffside Project features state of the art emission controls to reduce sulfur dioxide
10 (SO₂), nitrogen oxide (NO_x), particulate matter (PM), sulfuric acid mist (H₂SO₄) and
11 mercury (Hg). The boiler design will include low NO_x burners and overfire air to minimize
12 the formation of NO_x, and a selective catalytic reduction (SCR) system to reduce NO_x and
13 to oxidize mercury. Following the boiler and SCR will be a dry electrostatic precipitator
14 (ESP) to remove PM including mercury adsorbed onto flyash. Next comes the wet flue gas
15 desulfurization (WFGD or "scrubber") system to reduce SO₂, other acid gases and oxidized
16 mercury. Finally the wet ESP follows the WFGD and will remove aerosols and fine
17 particulates including sulfuric acid mist.

18 Q. HOW WILL THE ADDITION OF THE CLIFFSIDE PROJECT AFFECT DUKE
19 ENERGY CAROLINAS' COMPLIANCE WITH NORTH CAROLINA'S CLEAN
20 SMOKESTACKS LAW?

21 A. Duke Energy Carolinas will continue to comply with the Clean Smokestacks law. We plan
22 to retire the existing 1940s Cliffside units 1-4 as part of the construction of the new units
23 and, if needed, will achieve any additional emission reductions required by the Clean

1 Smokestacks law through operational changes, the installation of additional environmental
2 controls and/or the retirement of additional existing generation. The Cliffside Project
3 emission control equipment is capable of removing approximately 96 percent of the SO₂
4 emissions and approximately 87 percent of the NO_x from the flue gas, thereby producing
5 very low emissions. After adding the new Cliffside units, adding a scrubber to Cliffside Unit
6 5 and retiring the older Cliffside units, the Company will increase net capacity by
7 approximately 1,402 MWs, yet actually decrease SO₂ emissions at Cliffside by more than
8 half if the new units are operated at their maximum limit requested in the air permit
9 application. If the entire Cliffside facility operated at the maximum NO_x emission limits
10 requested in the air permit application, and operated at 100% capacity factors, it would result
11 in an increase in site NO_x emissions as a result of the Cliffside Project. As a practical
12 matter, however, plants do not operate 100% of the time, so the expected normal operation
13 of the units will likely result in no net increase in NO_x emissions at the Cliffside site
14 compared with current operations. Nevertheless, any increase in Cliffside NO_x emissions
15 will be offset by reductions across the Duke Energy Carolinas system and ensure continued
16 compliance within the Clean Smokestacks specifications.

17 Q. WHAT IS THE STATUS OF ANY AIR PERMITS RELATED TO THE CLIFFSIDE
18 PROJECT?

19 A. Operation of the proposed coal-fired boilers will result in the emission of certain pollutants
20 that are regulated by the U.S. Environmental Protection Agency and the State of North
21 Carolina. Operating impacts from these pollutants will be addressed through the North
22 Carolina Division of Air Quality (“DAQ”) air-quality permit application process. Duke
23 Energy submitted a complete permit application to the DAQ on December 16, 2005. This

1 application includes a request for review under the Prevention of Significant Deterioration
2 (PSD) program for applicable pollutants. The DAQ must issue a PSD construction permit
3 before any construction may begin. Duke Energy Carolinas has requested that the DAQ
4 complete its review and issue a draft permit for public comment by August 2006 and a final
5 permit by the end of 2006. All air quality modeling requirements associated with the project
6 have been completed and submitted to the DAQ as part of the PSD air permit application.
7 As part of the permitting process, the DAQ must request comments from the USEPA and the
8 Federal Land Manager to assure consistency with federal requirements and to address any
9 impacts on air quality in federal Class I areas.

10 Q. WHAT IS THE EXPECTED ENVIRONMENTAL IMPACT TO THE BROAD RIVER AS
11 A RESULT OF THE CLIFFSIDE PROJECT?

12 A. The proposed facility will employ cooling towers similar to Cliffside Unit 5. Use of cooling
13 tower technology will minimize both the intake and discharge impacts to the Broad River.
14 The older Cliffside Units 1-4 use once-through cooling water systems. By retiring these units
15 and using cooling towers for the Cliffside Project, there will be a dramatically reduced flow
16 requirement that will allow continued use of the existing intake and therefore require no new
17 intake structure. Cooling tower blowdown will be routed to the station's existing ash basin
18 for additional cooling and treatment. Cooling tower discharge through the station's ash
19 basin will result in no increase in thermal loading to the Broad River.

20 Under typical river flows, withdrawal of water is not expected to have a measurable impact
21 on Broad River water quality. Under unusually low flow conditions, however, further
22 reduced river flows could lead to a slightly magnified impact of wastewater constituent
23 contributions to downstream concentrations in the river. The site has a National Pollutant

1 Discharge Elimination System (NPDES) permit. Preliminary operating plans are to continue
2 using the existing site ash basin for non-ash discharges, which will require a modification of
3 the existing NPDES permit. The NPDES permit modification and Erosion and Sediment
4 Control Plan will determine evaluation programs needed to meet North Carolina-approved
5 limits.

6 Q. WHAT IS THE STATUS OF ANY ADDITIONAL ENVIRONMENTAL PERMITS
7 REQUIRED FOR THE CLIFFSIDE PROJECT?

8 A. The NPDES permit modification is expected to be submitted to DENR in the summer of
9 2006. Upon approval of the NPDES permit modification, an Authorization to Construct
10 required wastewater treatment systems will be submitted to DENR for approval.
11 Applications for permitting the construction and operation of the project's ash and gypsum
12 landfills will be developed. An application for landfill construction is expected to be
13 submitted to the Division of Solid Waste Management of NCDENR by early 2008. In
14 addition, prior to the start of plant construction, an erosion control plan will be submitted to
15 DENR for its approval and for issuance of the NPDES stormwater permit.

16 Q. PLEASE SUMMARIZE THE PROJECT SCHEDULE AND ESTIMATED COSTS.

17 A. The projected capital costs and operating expenses are confidential and proprietary and have
18 been filed under separate cover. Duke Energy Carolinas evaluated proposals from four
19 leading power engineering, procurement, and construction (EPC) contractors. While the
20 proposals varied somewhat in detailed scope and estimate structure, the indicative pricing
21 was reasonably consistent among contractors and consistent with EPRI data. Based on these
22 proposals, Duke Energy Carolinas selected one contractor to proceed with joint development
23 of firm scope, schedule, terms and pricing for the Cliffside Project. This joint process

1 includes bidding and selecting major equipment and open book pricing of all other materials,
2 equipment and services. The schedule and estimate will continue to be refined until time to
3 release the contractor to start detailed design and to place purchase orders.

4 Construction of the project may begin as early as first quarter of 2007, assuming
5 receipt of the necessary environmental permits and approval of this CPCN application by the
6 Commission. Commercial operation of the first unit may begin as early as 2011.

7 Q. PLEASE DESCRIBE THE PROCESS DUKE ENERGY CAROLINAS USED TO
8 DETERMINE WHERE TO SITE THE NEW GENERATION UNITS.

9 A. Duke Energy Carolinas used a comprehensive three-phase siting study to determine the
10 optimum siting locations for new fossil-fired generation. Generally, Phase I of the siting
11 study used coarse screening criteria to identify locations worthy of further investigation in or
12 near the Duke Energy Carolinas service area. In Phase II, 12 baseload pulverized coal sites
13 were examined in greater detail, with emphasis on initial and annual cost differentials, as
14 well as environmental and site-related impacts. In Phase III, five sites were selected for
15 further investigation of key siting criteria, including fuel transportation, electric transmission
16 and environmental issues.

17 Q. PLEASE ELABORATE ON PHASE I OF THE SITING STUDY.

18 A. In Phase I, we gathered the data on the following criteria: water supply; railroads; Duke
19 Energy Carolinas' transmission system; major roads; restricted airspace; EPA Class 1 Air
20 and Non-Attainment Areas; National and State Parks, Forests, Scenic Rivers and Wildlife
21 Refuges; Duke Energy property; and population density. This information was modeled in a
22 Geographic Information System (GIS), and weights were assigned to reflect the degree of
23 opportunity or constraint afforded by each. From these models, opportunities were

1 developed and potential sites were identified. Twelve prospective baseload pulverized coal
2 sites within the opportunity areas were selected for further evaluation.

3 Q. PLEASE DESCRIBE PHASE II OF THE SITING STUDY.

4 A. Information about natural and cultural resources, property lines and wetlands was gathered
5 and mapped over aerial photography and United States Geological Survey (USGS) 7.5'
6 Quadrangle mapping. Field studies were conducted and preliminary site plans prepared.
7 This information was used to evaluate impacts to natural and cultural resources, water
8 resources, and the surrounding community. Duke Energy Carolinas performed load studies
9 to determine how a generating facility at a particular location might impact the transmission
10 system and modeled air quality for representative sites. Permitting and related impacts,
11 capital costs and annual costs (including transportation impacts and brownfield savings)
12 were also considered.

13 Q. PLEASE DESCRIBE PHASE III OF THE SITING STUDY.

14 A. The study considered the potential for 800 MW, 1200 MW, and 1600 MW baseload coal-
15 fired plants at the Phase III sites in greater detail. Mapping was refined and expanded to
16 include supporting infrastructure. Key areas of focus in Phase III were the following: Access
17 to both NS and CSX rail carrier; environmental issues; air permitting, water supply, impacts
18 to wetlands and on-site streams, cultural resources and Natural Heritage sites; infrastructure;
19 transmission; public impacts; flexibility; and cost.

20 Q. WHAT WERE THE RESULTS OF THE STUDY?

21 A. As a result of the Phase III evaluations, Duke Energy Carolinas identified two recommended
22 sites for a 1600 MW two-unit coal facility. In addition to the Cliffside Project site, an
23 alternative South Carolina site received detailed evaluation and was also recommended.

1 Q. WHY DID DUKE ENERGY CAROLINAS SELECT CLIFFSIDE AS THE PREFERRED
2 SITE?

3 A. The Cliffside site received the best combined ranking in the siting study. As an existing
4 generating station, the critical infrastructure is already in place, which keeps construction
5 and operating costs low and minimizes the environmental impacts. Cliffside has ready
6 transmission access and offers the opportunity to receive benefits from dual rail service.
7 Duke Energy Carolinas has a long-established presence in the community, and we have
8 received strong support for the Cliffside Project from both Rutherford and Cleveland
9 County.

10 Q. DOES THIS CONCLUDE YOUR DIRECT TESTIMONY?

11 A. Yes.

12